Top 30 Book Manufacturers

Rank		Company Name, Address, Phone, Web Site	Last Year's Rank	Total Revenue	Total Book Revenue	% from Books	Book Revenue Compared to Last Year
1	RR DONNELLEY	RR Donnelley Chicago, III. 312-326-8000 RRD.com	N/A	\$9,316,600,000	N/A	N/A	N/A
2	Quebecor World	Quebecor World Inc. Monteal, Quebec 514-954-0101 Quebecor World Inc. com	2	\$6,086,300,000*	\$628,300,000*	10%	T
3	VISANT	Visant Corp. Armonk, N.Y. 914-595-0101 Visant.net	1	\$749,080,000	\$434,466,400	58%	\
4	arvato BERTELSMANN	Arvato Print US New York, N.Y. +49 (0) 5241-80-80-888 Arvato-Systems.com	3	\$309,000,000	\$271,920,000	88%	↑
5	Courier	Courier Corp. N. Chelmsford, Mass. 978-251-6000 Courier.com	4	\$294,600,000	\$231,500,000	79%	↑
6	ranscontinental	Transcontinental Saint-Laurent, Quebec 800-337-8560 Transcontinental-Printing.com	5	\$1,784,800,000**	\$158,500,000**	9%	↑
7	Valsworth	Walsworth Publishing Marceline, Mo. 800-369-2646 Walsworth.com	7	\$130,000,000	\$130,000,000	100%	↑
8	Taylor	Taylor Publishing Dallas, Texas 214-819-8463 TaylorPub.com	N/A	\$125,000,000	\$125,000,000	100%	N/A
9	Moborafters	Webcrafters Inc. Madison, Wis. 608-244-3561 Webcrafters-Inc.com	9	\$87,000,000	\$87,000,000	100%	↑
10	Friesens	Friesens Corp. Altona, Manitoba 204-324-6401 Friesens.com	11	\$80,000,000	\$80,000,000	100%	↑
11(t)	Life of Title*	Edwards Brothers Ann Arbor, Mich. 734-769-1000 EdwardsBrothers.com	10	\$83,000,000	\$79,000,000	95%	↑
11(t)		The Maple-Vail Book Mfg. Group York, Pa. 717-764-5911 Maple-Vail.com	8	\$79,000,000	\$79,000,000	100%	\
13	Workalla	Worzalla Stevens Point, Wis. 715-344-9600 Worzalla.com	12	\$63,615,086	\$63,615,086	100%	↑
14	SHERIDAN BOOKS, INC.	Sheridan Books, a division of The Sheridan Group Chelsea, Mich. 800-999-2665 SheridanBooks.com	N/A	\$63,300,000	\$63,300,000	100%	N/A
15(t)	DB JESS	Hess Print Solutions Woodstock, III. 815-338-6900 HessManagement.com	16	\$134,000,000	\$60,000,000	45%	1

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15(t)	WESCOM books and beyond	Webcom Inc. Toronto, Ontario 800-665-9322 WebcomLink.com	14	\$60,000,000	\$60,000,000	100%	↑
17	Malloy	Malloy Inc. Ann Arbor, Mich. 800-722-3231 Malloy.com	15	\$46,000,000	\$46,000,000	100%	↑
18	VERSA PRESS, INC.	Versa Press East Peoria, III. 800-447-7829 VersaPress.com	17	\$39,369,000	\$39,369,000	100%	↑
19	(january 1	Commercial Communications Inc. Hartland, Wis. 800-D0CUTEC ComCom.com	20	\$33,800,000	\$33,800,000	100%	↑
20	THOMSON-SHORE	Thomson-Shore Dexter, Mich. 734-426-3939 TShore.com	21	\$32,400,000	\$32,400,000	100%	↑
21	dp	Dickinson Press Inc. Grand Rapids, Mich. 616-957-5100 DickinsonPress.com	18	\$31,370,000	\$31,370,000	100%	\
22	CNaughton Gunn, Inc.	McNaughton & Gunn Inc. Saline, Mich. 734-429-5411 BookPrinters.com	19	\$30,000,000	\$30,000,000	100%	\
23	Bradford Bigelow	Bradford & Bigelow Newburyport, Mass. 978-904-3100 Bradford-Bigelow.com	N/A	\$23,740,000	\$23,740,000	100%	N/A
24		Victor Graphics Baltimore, Md. 410-233-8300 VictorGraphics.com	22	\$22,000,000	\$22,000,000	100%	\
25	H	The P.A. Hutchison Co. Mayfield, Pa. 800-USA-PRNT PAHutch.com	23	\$22,737,000	\$21,263,000	94%	↑
26	NPC"	NPC Inc. Claysburg, Pa. 800-847-5757 NPCWeb.com	25	\$49,610,131	\$20,224,451	41%	↑
27(t)	QuadGraphics	Quad/Graphics Sussex, Wis. 888-782-3226 QG.com	N/A	\$2,000,000,000	\$20,000,000	1%	N/A
27(t)	BookMasters; Inc.	Bookmasters Ashland, Ohio 800-537-6727 BookMasters.com	N/A	\$20,000,000	\$20,000,000	100%	N/A
29	BATS REPRODUCTIONS COMPONENTS	Data Reproductions Auburn Hills, Mich. 248-371-3700 DataRepro.com	24	\$19,335,000	\$19,335,000	100%	\
30	SCIK Printing.	CJK: Print Possibilities Cincinnati, Ohio 513-271-6035 CJKUSA.com *Quebecor World's 2007 annual report was unavailable at press **Figures available only in Canadian dollars. Using the convers.					↑ ion.