

TOP BOOK MANUFACTURERS >>

| # | Company | Total Revenue | Book Revenue | Plants | # | Company | Total Revenue | Book Revenue | Plants |
|----|----------------------------------------------------------------------------------------------------------|---------------|--------------|--------|-------|-----------------------------------------------------------------------------------|---------------|--------------|--------|
| 1 | RR Donnelley Chicago, Ill.; RRD.com | \$11.58B | N/A | 175+ | 16 | Malloy Inc. Ann Arbor, Mich.; Malloy.com | \$46.2M | \$46.2M | 1 |
| 2 | Lehigh Phoenix, a division of Visant Corp. Hagerstown, Md.; PhoenixColor.com | \$924M | N/A | 12 | 17 | Hess Print Solutions Downers Grove, Ill.; HessPrintSolutions.com | \$110M | \$44M | 2 |
| 3 | Worldcolor Montreal, Quebec; WorldColor.com | \$4.01B | N/A | 90 | 18 | Versa Press Inc. East Peoria, Ill.; VersaPress.com | \$40.1M | \$40.1M | 1 |
| 4 | Courier Corp. N. Chelmsford, Mass.; Courier.com | \$280M | \$280M | 6 | 19 | Dickinson Press Inc. Grand Rapids, Mich.; DickinsonPress.com | \$31M | \$31M | 1 |
| 5 | Arvato Print US New York, N.Y.; ArvatoPrintUSA.com | \$321M | \$266M | 7 | 20 | Thomson-Shore Dexter, Mich.; ThomsonShore.com | \$30M | \$30M | 1 |
| 6 | Transcontinental Saint-Laurent, Quebec; Transcontinental-Printing.com | \$1.73B | N/A | 65 | 21 | McNaughton & Gunn Inc. Saline, Mich.; BookPrinters.com | \$28M | \$26.6M | 1 |
| 7 | Taylor Specialty Books Dallas, Texas; TaylorSpecialtyBooks.com | \$112M | \$112M | 2 | 22 | Solisco Scott, Quebec; Solisco.com | \$105M | \$26.2M | 3 |
| 8 | Walsworth Publishing Co. Marceline, Mo.; Walsworth.com | \$115M | \$97.7M | 3 | 23 | Bradford & Bigelow Newburyport, Mass.; Bradford-Bigelow.com | \$24M | \$24M | 1 |
| 9 | Friesens Corp. Altona, Manitoba; Friesens.com | \$79M | \$75M | 3 | 24 | King Printing Co. Inc. Lowell, Mass.; KingPrinting.com | \$23.5M | \$23.5M | N/A |
| 10 | Edwards Brothers Ann Arbor, Mich.; EdwardsBrothers.com | \$79M | \$71.1M | 8 | 25 | The P.A. Hutchison Co. Mayfield, Pa.; PAHutch.com | \$23.9M | \$22.7M | 1 |
| 11 | Webcrafters Inc. Madison, Wis.; www.Webcrafters-Inc.com | \$71M | \$69.5M | 2 | 26 | NPC Inc. Claysburg, Pa.; www.NPCWeb.com | \$53M | \$22.2M | 2 |
| 12 | MacNaughton Lithograph/Command Web Offset Co. Secaucus, N.J.; CommandWeb.com | \$170M | \$68M | 6 | 27 | Bookmasters Inc. Ashland, Ohio; BookMasters.com | \$22M | \$22M | 1 |
| 13 | Sheridan Books Inc., a division of the Sheridan Group Chelsea, Mich.; SheridanBooks.com | \$348M | \$66.1M | 6 | 28 | CCI/CoakleyTech Hartland, Wis.; ComCom.com | \$51M | \$20.5M | 6 |
| 14 | Webcom Inc. Toronto, Ontario; www.WebcomLink.com | \$60M | \$60M | N/A | 29(t) | CJK: Print Possibilities Cincinnati, Ohio; CJKUSA.com | \$28M | \$18.7M | 1 |
| 15 | Worzalla Stevens Point, Wis.; Worzalla.com | \$65.4M | \$58.8M | 1 | 29(t) | Data Reproductions Corp. Auburn Hills, Mich.; www.DataRepro.com | \$18.7M | \$18.7M | 1 |

Financial information primarily was obtained from *Book Business*' sister publication *Printing Impressions*' (PIWorld.com) annual "Printing Impressions 400" ranking of the leading printing companies in the United States and Canada. In some instances, companies voluntarily provided figures. For those companies for which separate book printing revenue for the current year could not be obtained (RR Donnelley, Lehigh Phoenix, Worldcolor and Transcontinental), rankings were based on total revenue and/or previously obtained information. B = billions; M = millions.